

Bell/Spigot Connection

12", 15", 18", 24" HDPE PIPE

30", 36", 48" HDPE PIPE

DUAL WALL FEATURES:

- · In-line bell design with ASTM F477 gaskets
- Soil tight and watertight joints available
- · High performance bell/spigot design for superior connective strength
- · All MaXflo bells cover a minimum of two ribs
- All pipe meets or exceeds AASHTO M252 and M294

TIMEWELL MaXflo Pipe meets or exceeds numerous industry standards including:

AASHTO M252	Requirements and testing for 3"-10" pipe, couplings and fittings for use in subsurface drainage systems, storm sewers, and in surface drainage Referenced - ASTM D618 - ASTM D3350 - ASTM D2122 - ASTM F667 Standards: - ASTM D883 - ASTM D1693 - ASTM D2412 - ASTM F412
AASHTO M294	Requirements and testing for 12"-60" pipe, couplings and fittings for use in surface and subsurface drainage applications. Now with industry inclusior of recycled materials for sustainability and service life Referenced - ASTM D618 - ASTM D3350 - ASTM D2122 - ASTM D2412 Standards: - ASTM D883 - ASTM D1693 - ASTM D2444 - ASTM F667 - AASHTO Standard Specification for Highway Bridges
ASTM D3350	Identification of pipe and fitting materials in accordance with a cell classification system
ASTM D2321	Recommendations for the installation of pipe used in sewers and other gravity-flow applications
ASTM D3212 _,	Specifications for joints of pipe systems intended for drain, and gravity sewerage at internal or external pressures less than 25 ft head using flexible watertight elastomeric seals
ASTM F477	Requirements for elastomeric seals [gaskets] used to seal the joints of pipe used for gravity, low-pressure, and high-pressure applications
ASTM F2306	Requirements for non-pressure (gravity flow) 8"-60" annular corrugated profile-wall polyethylene (PE) pipe and fittings for gravity-flow storm sewer and subsurface drainage applications
NTPEP	National Transportation Product Evaluation Program Certified:

Certification Program of AASHTO (4"-60")



^{*}Applies only to MaXflow water tight configurations.